

Date: Wednesday, 31/01/2007 3:02:39 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-742-013		
Job Number	: 30474					
Estimate Number	: 10804					
P.O. Number	: N/A		Part Number	: D412742013		
This Issue	: 31/01/2007	S.O. No.	: N/A	Drawing Number	: DSI 9999-9364 Rev 07-01-31	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: 26/01/2007	Type	: LANDING GEAR	Drawing Revision	: N/A	
Previous Run	: 30472		Material	: N/A		
Written By	:		Due Date	: 02/02/2007	Qty:	1
Checked & Approved By	:		Um:	Each		
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
		
Comment: LANDING GEAR RESOURCE 1		
REMOVE FROM STK: D412-742-013 B <u>29926</u>		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
		
Comment: LANDING GEAR RESOURCE 1		
A) -DRILL 0.500 DIAM. HOLES THRU D3391-021 FWD TUBE AND D3391-023 MID TUBE(2 PLACES) AS SHOWN ON DSI 9364. ENSURE WEARPLATE IS INSTALLED.		
-TEST FIT D3591-1 BUSHING AND SADDLES.		
-REMOVE D3591-1 BUSHINGS D3591-1 B <u>30571</u> 		
B) - REMOVE D3391-021 FWD TUBE AND DEBURR ALL HOLES - TOUCH UP ALODINE		
C) - RE-INSERT D3391-021 FWD TUBE. INSTALL WEARPLATES. COAT CUSHINGS WITH LPS3 B <u>17167</u> INSTALL BUSHINGS - TEST FIT SADDLE HARDWARE		

Comment: INSPECT WORK TO CURRENT STEP

1

07.02.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/02/10
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 31/01/2007 3:02:39 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-742-013

Job Number: 30474

Part Number: D412742013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

REINSPECT KIT FOR 100% COMPLETENESS

Reinspect

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP USING NEW B/N.

NEW PAPERWORK & LABELS REQ'D

CHG 002

-ENSURE DSI PAPERWORK IS INCLUDED-

Repackage

6.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

Final inspection

Job Completion



Completion

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 26/01/2007 10:11:39 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-742-013		
Job Number	: 30474		Part Number	: D412742013		
Estimate Number	: 10804		Drawing Number	: DS1 9369-9364 PTH 07.01.31		
P.O. Number	:		Project Number	:		
This Issue	: 26/01/2007	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : LANDING GEAR	Due Date	: 02/02/2007	Qty:	1 Um: Each
Previous Run	: 30472					
Written By	:					
Checked & Approved By	:					
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
	Comment: LANDING GEAR RESOURCE 1 REMOVE FROM STK: D412-742-013 B	
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
	Comment: LANDING GEAR RESOURCE 1 A) -DRILL 0.500 DIAM. HOLES THRU D3391-021 FWD TUBE AND D3391-023 MID TUBE(2 PLACES) AS SHOWN ON DS1 9369. ENSURE WEARPLATE IS INSTALLED. -TEST FIT D3591-1 BUSHING AND SADDLES. -REMOVE D3591-1 BUSHINGS B) - REMOVE D3391-021 FWD TUBE AND DEBURR ALL HOLES - TOUCH UP ALODINE D3591-1 B C) - RE-INSERT D3391-021 FWD TUBE. INSTALL WEARPLATES. COAT BUSHINGS WITH LPS-3 AH 07.01.31 INSTALL BUSHINGS - TEST FIT SADDLE HARDWARE	
3.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	
4.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 REINSPECT KIT FOR 100% COMPLETENESS	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 26/01/2007 10:11:39 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-742-013

Job Number: 30474

Part Number: D412742013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP USING NEW B/N.

NEW PAPERWORK & LABELS REQ'D *LH6002 A4 07.01.31*

-ENSURE DSI PAPERWORK IS INCLUDED-

6.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries